

Innovative Long Wavelength Infrared Detector Workshop  
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**MBE HgCdTe Heterostructure Detectors**

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HgCdTe has been the mainstay for medium (3-5 $\mu$ m) and long (10-14 $\mu$ m) wavelength infrared detectors in recent years. Conventional growth and processing techniques are continuing to improve the material. However, the additional ability to tailor composition and placement of doped layers on the tens of angstroms scale using MBE provides the opportunity for new device physics and concepts to be utilized. MBE-based device structures to be discussed here can be grouped into two categories: tailored conventional structures and quantum structures.

The tailored conventional structures are improvements on familiar devices, but make use of the ability to create layers of varying composition and thus band gap at will. The heterostructure junction can be positioned independently of doping p-n junctions. This allows the small band gap region in which the absorption occurs to be separated from a larger band gap region in which the electric field is large and where unwanted tunneling can occur. Data from hybrid MBE/LPE/bulk structures will be shown.

Quantum structures include the HgTe-CdTe superlattice, in which the band gap and transport can be controlled by alternating thin layers (tens of angstroms thick) of HgTe and CdTe. The superlattice has been shown to exhibit behavior which is non-alloy like, including very high hole mobilities, two-dimensional structure in the absorption coefficient, resonant tunneling, and anisotropic transport.

# MBE HgCdTe HETEROSTRUCTURE DETECTORS

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## QUANTUM / CLASSICAL STRUCTURES

- I. Quantum effect structure  
Superlattice - New material properties.
  - A. Layer thickness tailorable band gaps.
  - B. Enhanced effective masses /  
reduced tunneling.
  - C. New physics
    - 1. High hole mobilities
    - 2. 2-D density of states
    - 3. Intrinsic interface states

## QUANTUM / CLASSICAL STRUCTURES

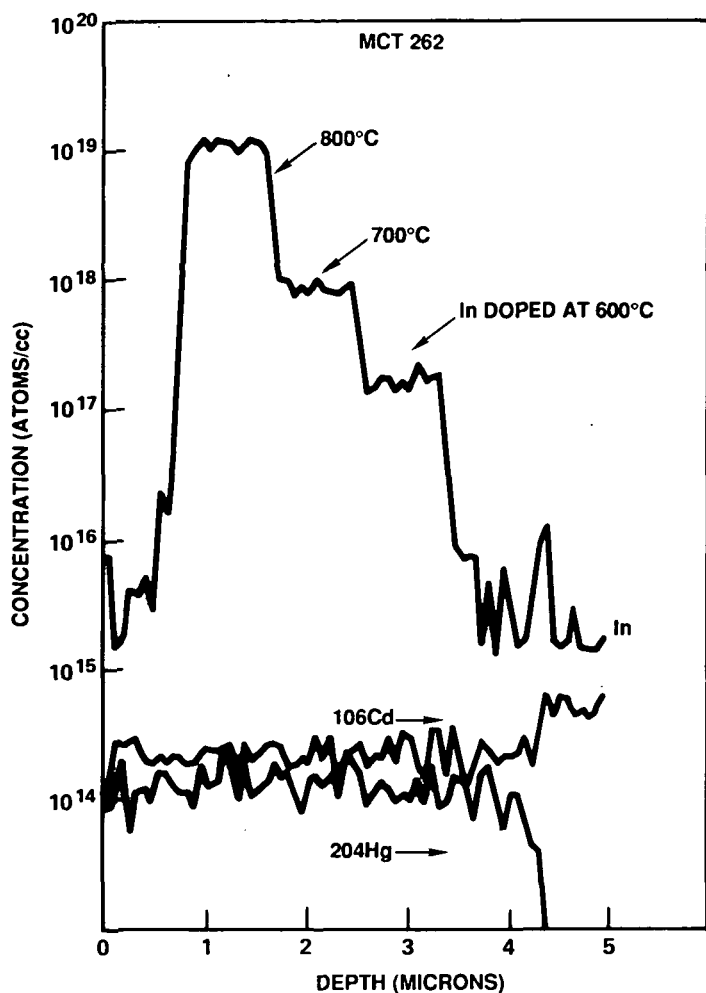
### II. "Classical Devices"

- A. Doping profile control.
- B. Composition profile control.
- C. Carrier generation / collection regions separated.
- D. Hybrid devices - diodes, transistors, signal processing, lasers.

**An MBE GROWN MULTILAYER  
STRUCTURE (In DOPED & UNDOPED)**

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<b>Hg<sub>0.7</sub> Cd<sub>0.3</sub> Te UNDOPED</b>		<b>0.8 μm</b>
<b>Hg<sub>0.7</sub> Cd<sub>0.3</sub> Te In DOPED</b>	<b>800°C</b>	<b>0.8 μm</b>
<b>Hg<sub>0.7</sub> Cd<sub>0.3</sub> Te In DOPED</b>	<b>700°C</b>	<b>0.8 μm</b>
<b>Hg<sub>0.7</sub> Cd<sub>0.3</sub> Te In DOPED</b>	<b>600°C</b>	<b>0.8 μm</b>
<b>Hg<sub>0.7</sub> Cd<sub>0.3</sub> Te UNDOPED</b>		<b>0.8 μm</b>
<b>CdTe BUFFER</b>		<b>0.8 μm</b>
<b>CdTe SUBSTRATE</b>		



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9023-09-01

**SIMS PROFILE  
OF AN n TYPE  
(IN DOPED)  
MBE GROWN  
HgCdTe  
MULTILAYER  
(5) STRUCTURE**

## A HYBRID p-on-n HETEROJUNCTION STRUCTURES

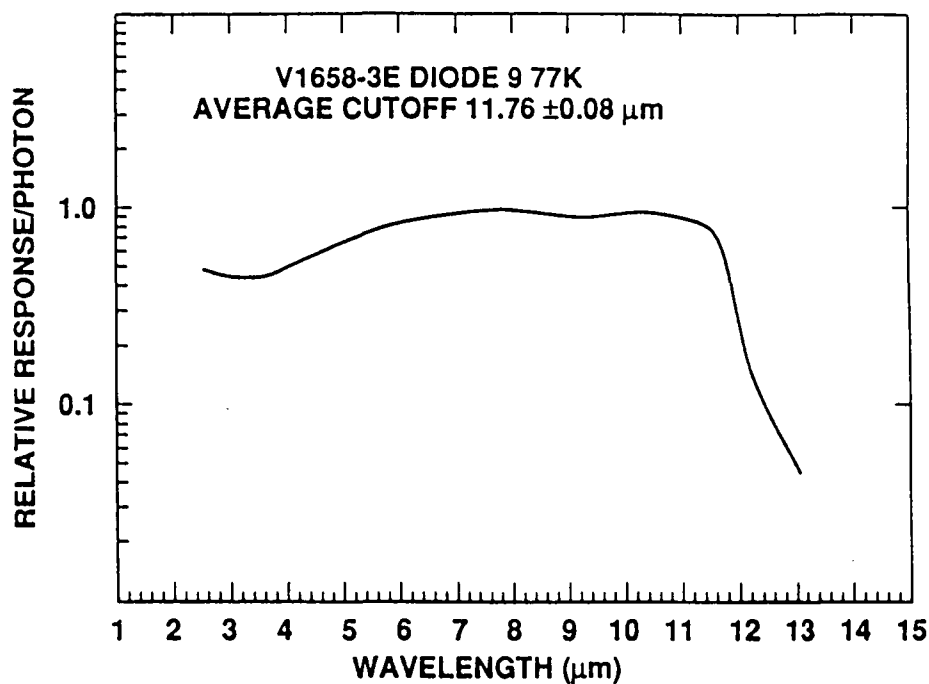
C6923-09-33

$\text{Hg}_{0.7}\text{Cd}_{0.3}\text{Te}$	As DOPED, $5 \times 10^{16}/\text{cm}^3$ MBE GROWN, $2 \mu\text{m}$
$\text{Hg}_{0.8}\text{Cd}_{0.2}\text{Te}$	In DOPED, $5 \times 10^{14}/\text{cm}^3$ BULK GROWN

# RELATIVE SPECTRAL RESPONSE OF p-on-n HETEROJUNCTION DIODES

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C8923-09-28



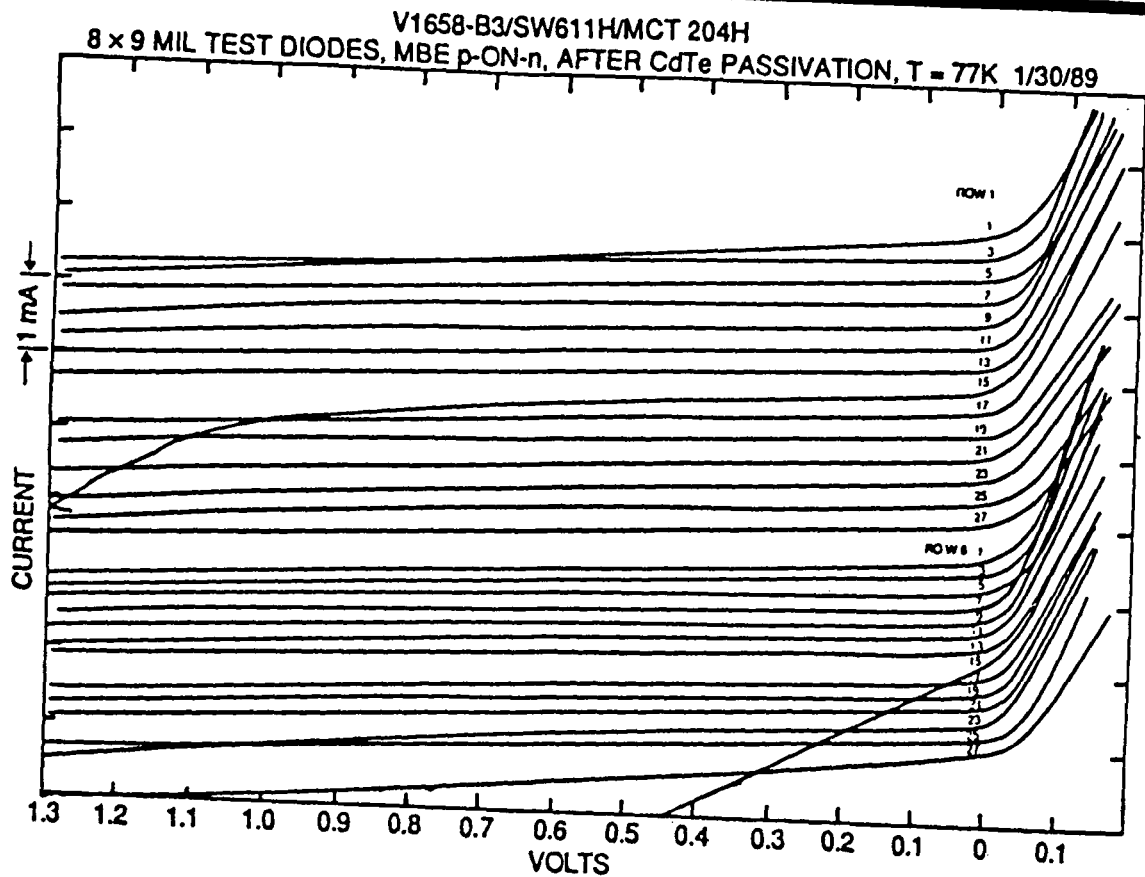
MBE p ON n DLHJ WAFERS

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CM

# MBE TECHNOLOGY PROVIDES EXCELLENT P+-N HETERO- JUNCTION CHARACTERISTICS

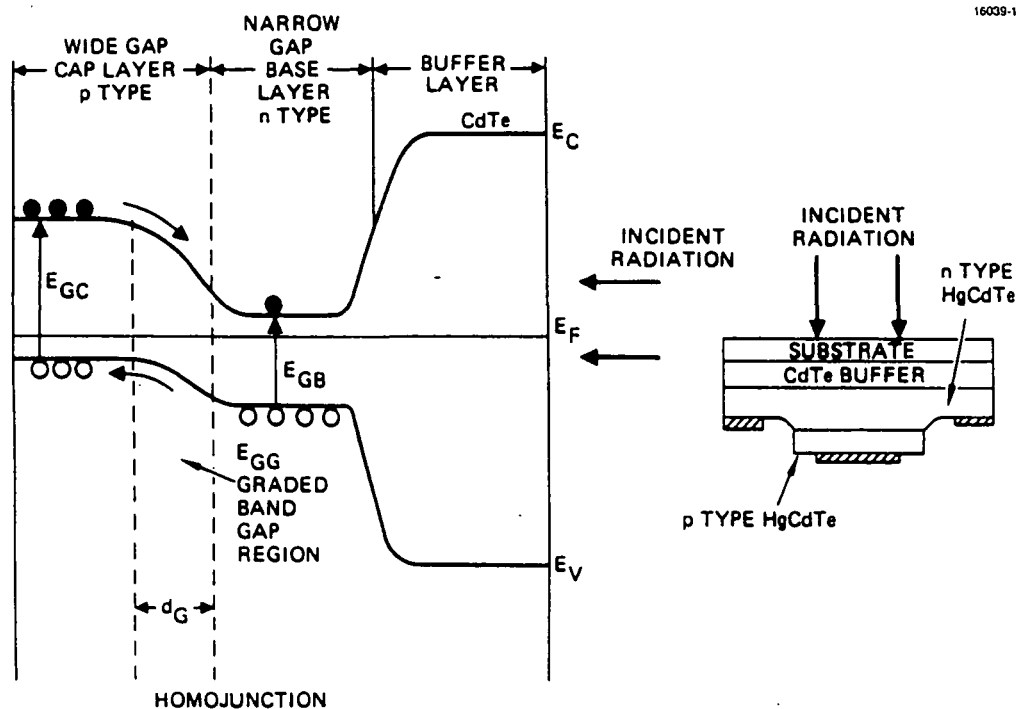
HUGHES



# DOUBLE LAYER HETEROJUNCTION STRUCTURE AND ITS BAND DIAGRAM

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16039-16R2



## A HYBRID n-on-p HETEROJUNCTION STRUCTURE

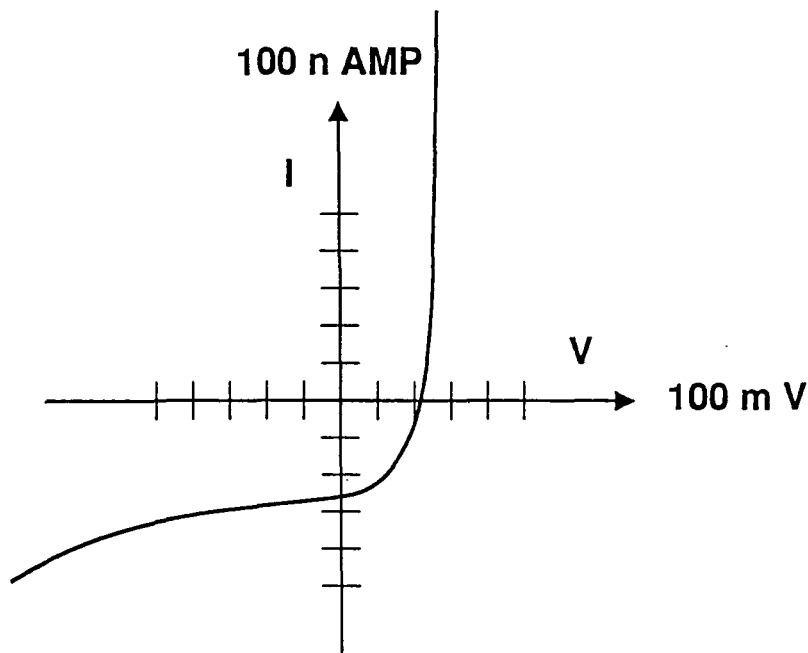
C8923-09-37

HgCdTe	X=0.35, In DOPED, $2 \mu\text{m}$ MBE GROWN, $5 \times 10^{17} / \text{cm}^3$
HgCdTe	X=0.3, As DOPED, $10 \mu\text{m}$ LPE GROWN, $5 \times 10^{16} / \text{cm}^3$
CdTe	SUBSTRATE

# I-V CHARACTERISTICS OF A HYBRID n-on-p HETEROJUNCTION DIODE (30 $\mu\text{m}$ x 30 $\mu\text{m}$ )

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C8923-09-44



(WITH ROOM LIGHT ILLUMINATION)

## An ALL MBE GROWN DOUBLE LAYER HETEROJUNCTION STRUCTURES

C8923-09-32

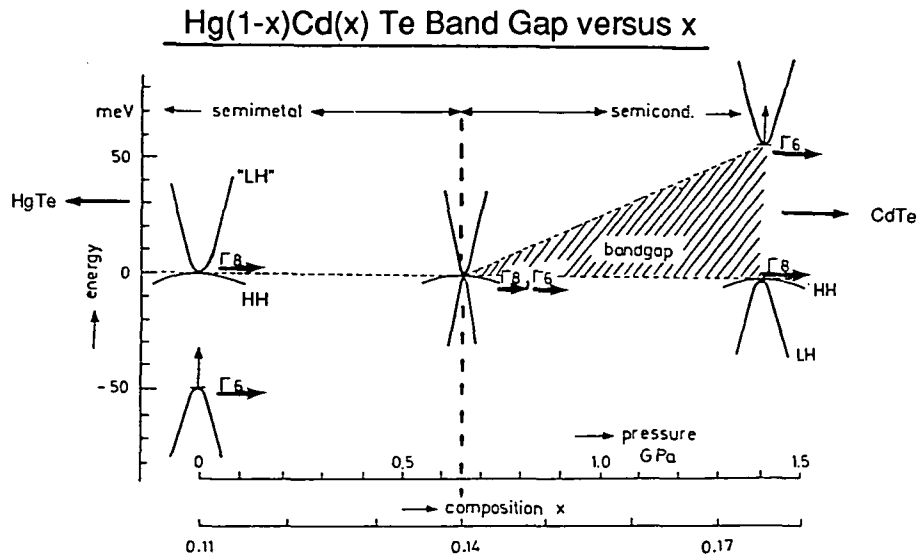
**HgCdTe (X=0.3)**  
**As DOPED  $5 \times 10^{17} / \text{cm}^3$ , 2  $\mu\text{m}$**

**HgCdTe (X=0.2)**  
**In DOPED  $5 \times 10^{15} / \text{cm}^3$ , 8  $\mu\text{m}$**

**CdTe BUFFER LAYER**

**CdTe SUBSTRATE**





CdTe Band Gap = 1.6 eV

HgTe Band Gap = -0.3 eV

## Hg<sub>0.15</sub> Cd<sub>0.85</sub> Te/HgTe vs HgTe/CdTe SUPERLATTICES

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17036-16R2

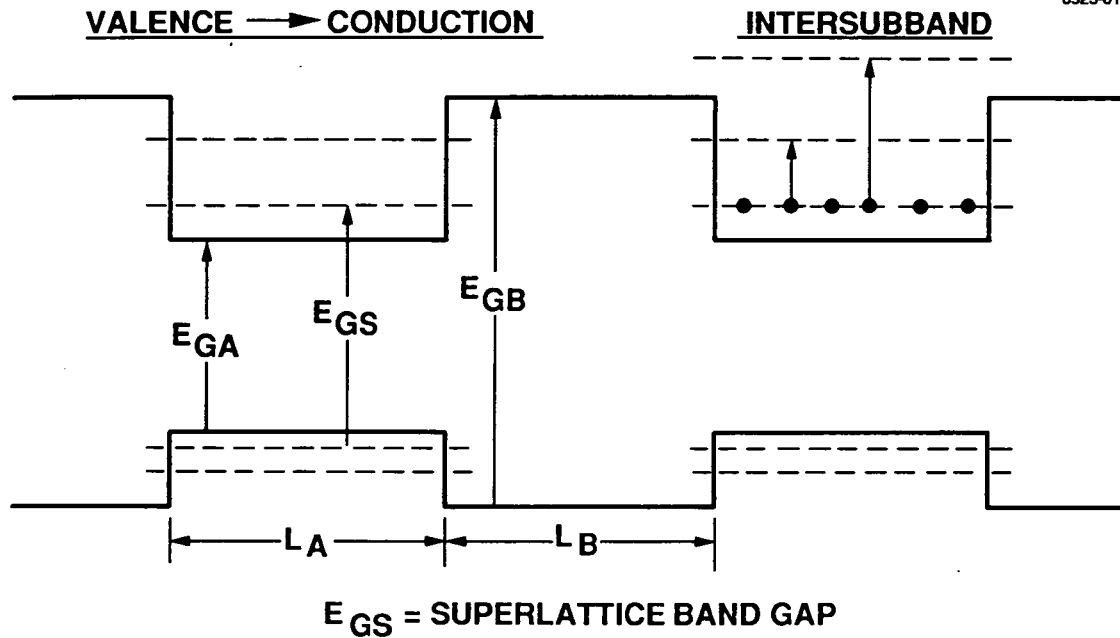
Hg <sub>0.15</sub> Cd <sub>0.85</sub> Te	50Å
HgTe	50Å
Hg <sub>0.15</sub> Cd <sub>0.85</sub> Te	
HgTe	
•	
•	
•	
•	
Hg <sub>0.15</sub> Cd <sub>0.85</sub> Te	
HgTe	
Hg <sub>0.15</sub> Cd <sub>0.85</sub> Te	
HgTe	
Hg <sub>0.15</sub> Cd <sub>0.85</sub> Te	
0.5μ CdTe EPI Buffer	
CdTe SUBSTRATE	

CdTe	50Å
HgTe	50Å
CdTe	
HgTe	
•	
•	
•	
•	
CdTe	
HgTe	
CdTe	
HgTe	
CdTe	
0.5μ CdTe EPI Buffer	
CdTe SUBSTRATE	

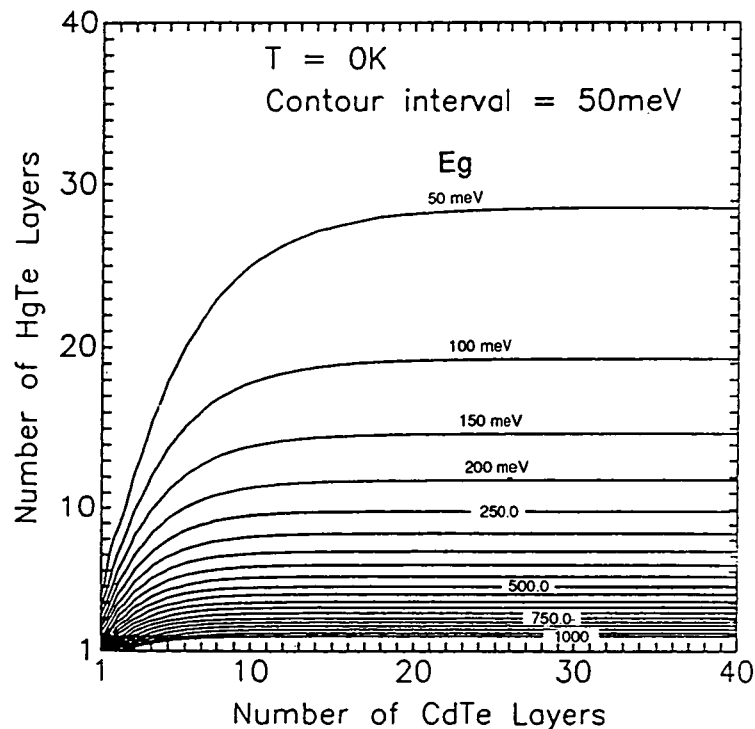
# SUPERLATTICE ENERGY LEVELS

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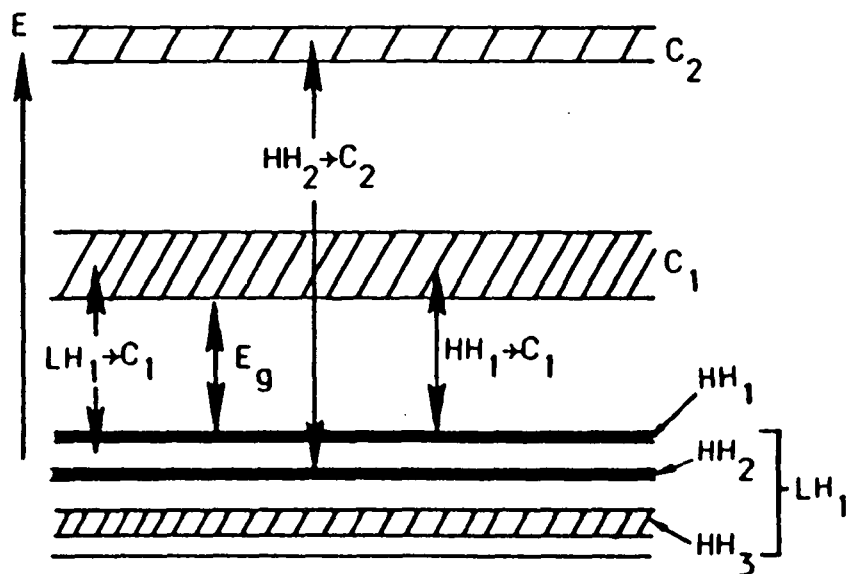


HgTe-CdTe SUPERLATTICE BAND GAP



McGill, Wu, Hetzler, J. Vac. Sci. A4, 2091(86)

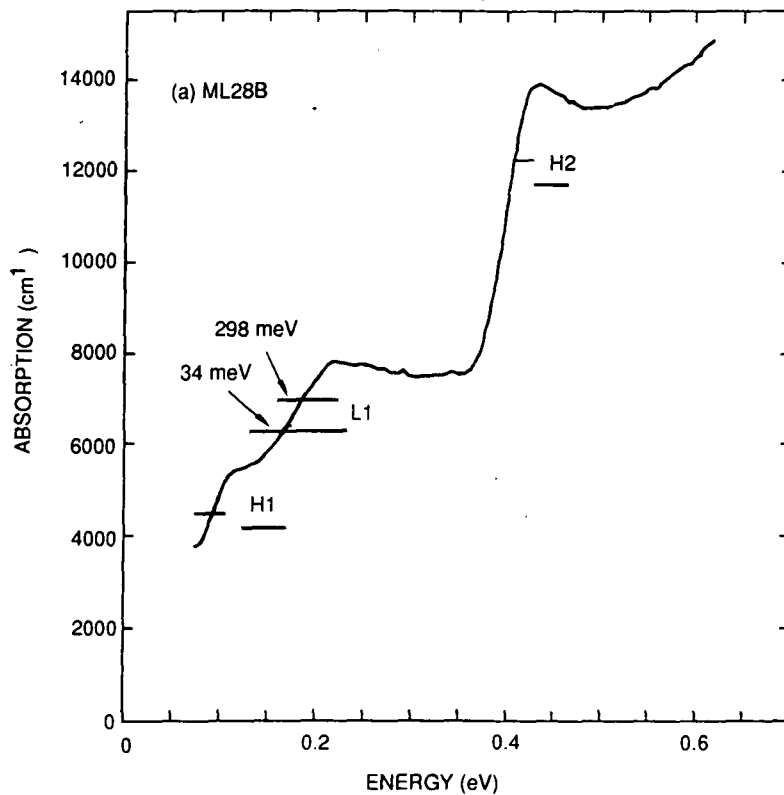
# VALENCE TO CONDUCTION SUBBAND ABSORPTION



18246-1R3

## HgTe/HgCdTe

Schulman, (+7), APL 53, 2420 (1988)



## CONCLUSIONS

- I. MBE alloy device-quality composition / doping control available. Much progress for variety of applications soon.
- II. Superlattice composition control excellent, doping control in progress. New device structures utilizing new physics needed.